

**No-Tox<sup>®</sup> PAPER/POSTERBOARD INKS**NT28  
(10/14)

(PAD PRINT/SCREEN PRINT)

<b>Product Type:</b>	Modified cellulosic/solvent
<b>Printing Method:</b>	Pad or screen printing, depending on diluents and diluted viscosity.
<b>Suggested Uses:</b>	Specifically designed to print promotions, children's games, coupons and other in-package incentives where the ink will be in contact with food, pharmaceutical or medical products.
<b>Stocks:</b>	All types of coated and uncoated paper stocks and posterboards.
<b>Specific Characteristics:</b>	A one-part, air-dry or heat-assisted cure system providing good printability, hold-out and abrasion resistance.
<b>Equipment Requirements:</b>	<i>Pad Print:</i> Compatible with all types of pad printing elastomers. <i>Screen Print:</i> Compatible with all types of screens and squeegees.
<b>Additives and Diluents*:</b>	Both pad print and screen print versions of these inks are supplied at higher than "press-ready" viscosities to allow for viscosity and drying rate adjustment flexibility at press-side.
<b>Recommended Solvents:</b>	The following solvents and blends are intended only as a guide. Other ratios may be better suited for your specific application. For additional assistance, contact our Technical Services Department.  Normal: 100% Glycol Ether (PM recommended) Fast: 70% Glycol Ether 30% Naphtha (VM&P or Hi-Flash)  Slow: Butyl Carbitol (Dow Chemical Company, USA) (Butoxy Diethylene Glycol)
<b>Wash-Up:</b>	Any of these same solvents may be used for wash-up.
<b>Color Availability:</b>	Process colors and opaque white are standard. Matched colors may be available but are subject to minimum order requirements.
<b>Shelf Life:</b>	Minimum one year in unopened containers.
<b>FDA Acceptability*:</b>	All components used in No-Tox inks are sanctioned by the FDA and USDA as acceptable for direct food contact.

\*Note: FDA acceptability is based on the ink as supplied. Therefore, no materials should be added other than those indicated in this bulletin unless specifically recommended by Colorcon.

For more information, contact your Colorcon representative or call 1-800-724-0624  
You can also visit our website at <http://www.colorcon.com/notox>

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